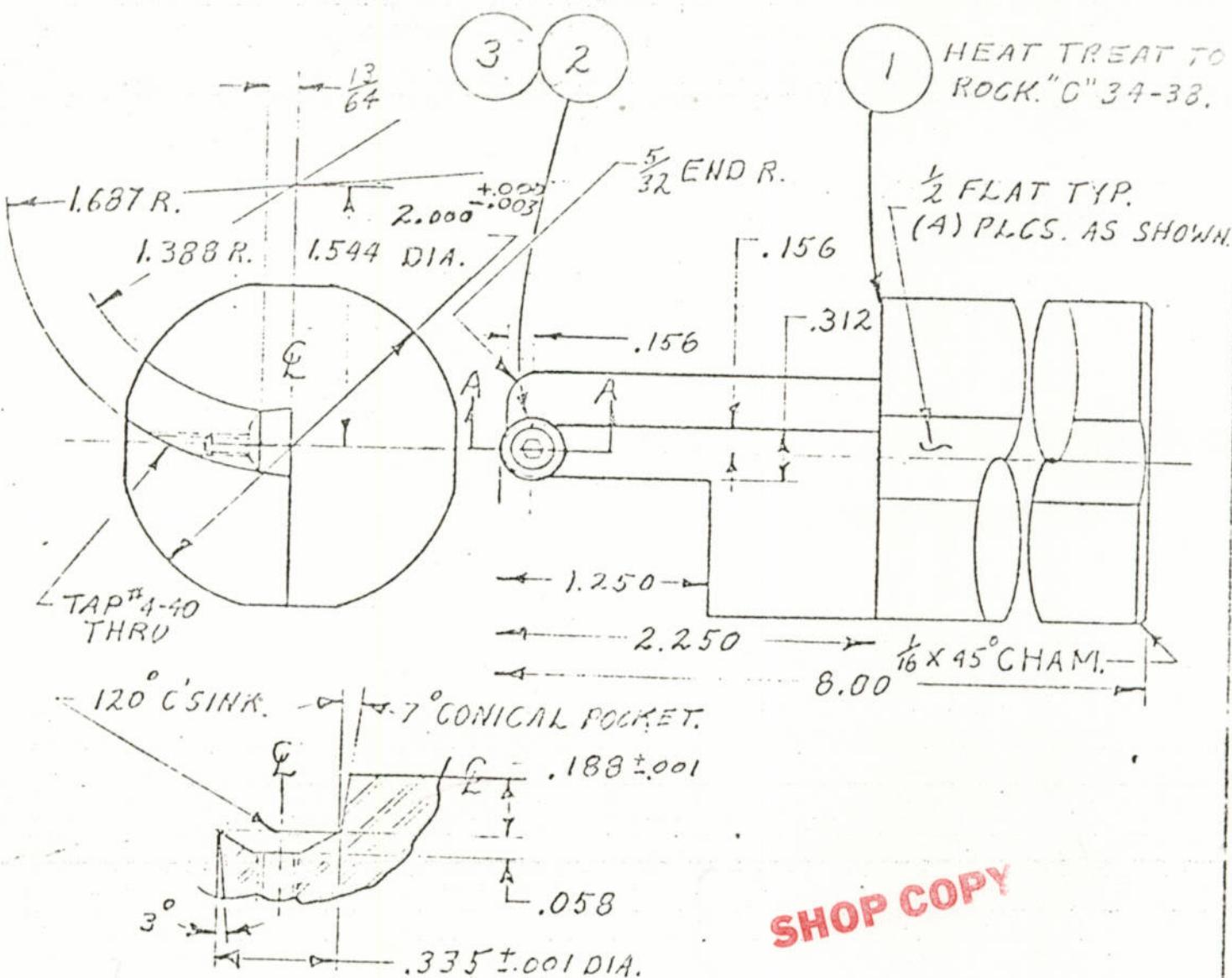


深区 A 6-15-31 250.



SHOP COPY

VIEW A-A

TOOL FUNCTION-TURN, RADIUS, TREPAN, AND BORE.
MATERIAL TO MACH. - STEEL.

3	2	STD.	#4-40 X 1/4	FLAT HEAD CAP SCREW
2	2	KENNAMETAL	RD-5G	INSERT
1	2	4340	2 1/2 DIA. X 6 1/2	
DET/REQ'D.	MAT'L.		SIZE	REMARKS
DOL ASSEMBLIES	USED ON		DATE	CHANGE
0			7-25-77	DATE
1			DESIGNER D. SIMMONS	CHECKED
			APPROVED F. JETZEN 7/25/77	PROGRAMMER W. CAIN 7/25/77
			TOOL NO. N/CH-67026	
			PRODUCTION NUMERICAL TOOL	ENGINEERING CONTROL DESIGN
				BELL HELICOPTER COMPANY